

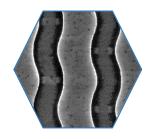
REVERSE COSTING® – STRUCTURE, PROCESS & COST REPORT





Automotive Low-Voltage Si MOSFET Comparison 2021

Exhaustive technology and cost comparisons of 11 AEC-Q101 Si MOSFETs from Infineon, ON Semiconductor, STMicroelectronics, Toshiba, Nexperia, Rohm, Diodes Incorporated, and Taiwan Semiconductor.





Title: Automotive Low-Voltage Si MOSFET Comparison 2021

Pages: 167

Date: July 2021

Format: PDF & Excel file

Price: EUR 6,490

Reference: SPR21582

New environmental regulations targeting carbon neutrality by 2050 by some governments play in favor of faster vehicle electrification. Power electronics is a key technology for this transition. Power semiconductors of various voltage ranges can be found in any EV. Low voltage MOSFETs are already present in petrol-powered cars. The growing demand for all electrification types increases the need for DC/DC conversion from 48-12 V or 400-12 V. Moreover, more infotainment and communication will also favor the automotive-qualified MOSFET market.

Silicon MOSFETs benefit from mature infrastructure and processes. Meanwhile, new device generations are coming to the market. In addition to performance improvements, Si MOSFET die costs will be further reduced thanks to a 12-inch silicon wafer transition that will make their cost increasingly competitive.

System Plus Consulting presents an overview of the state of the art of 11 automotive-qualified AEC-Q101 Si MOSFETs of four voltage classes: 40 V, 50 V, 60 V, and 100 V. They are from eight manufacturers: Infineon, ON Semiconductor. STMicroelectronics. Toshiba. Nexperia, Rohm. Diodes Incorporated, and Taiwan Semiconductor. Some of these manufacturers have been highlighted during data analysis performed on systems analyzed in our Automotive Tracks

This report highlights differences in their technology parameters and design, and its impact on production cost. It provides detailed optical and SEM pictures from the device's opened-package down to the microscopic level of transistor design. The focus of the report is on chip technology, and hence the devices are analyzed and costs are simulated at wafer and die levels.

Finally, this report provides exhaustive physical, technological and manufacturing cost comparisons of the analyzed devices for the different voltage classes.

COMPLETE TEARDOWN WITH

- Detailed optical and SEM photos
- Precise dimensional measurements
- Manufacturing process flow of selected technology
- Supply chain evaluation
- Manufacturing wafer and die cost analysis
- Estimated bare die selling price
- Comparisons of technology design parameters and electric performances including figures of merit, current density, etc.
- Comparisons of cost including wafer cost, die cost, die cost per Ampere

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Overview/Introduction

- Executive summary
- Reverse costing methodology
- Glossarv

Technology and Market

- Market overview.
- Statistics of main manufacturers of automotive MOSFETs present in different automotive systems.
- Si MOSFET technology designs

Company Profiles

- Infineon, ON Semiconductor, STMicroelectronics, Toshiba, Nexperia, Rohm, Diodes Incorporated, Taiwan Semiconductor
- Physical Analysis
- Optical photos for package opening and die topsides and SEM photos for topside delayered patterns and cross-sections.
- 40V MOSFETs
 - ✓ Infineon
 - ✓ ON Semiconductor
 - ✓ STMicroelectronics
 - ✓ Nexperia
- 50V MOSFET
 - ✓ ON Semiconductor
 - ✓ ROHM
 - ✓ Diodes Incorporated

- 60V MOSFET
 - ✓ ON Semiconductor
 - ✓ Taiwan Semiconductor
- 100V MOSFET
 - ✓ ON Semiconductor
 - ✓ Toshiba

Technology and Physical Comparison

- Device performance comparisons for FOM Rdson*Qg, specific resistance, current density
- Device design comparisons
- Physical parameters trends

Manufacturing Process Flow

- Supply chain of all analyzed manufacturers with wafer sizes
- Wafer fabrication unit hypotheses for all analyzed manufacturers
- Detailed manufacturing process flow schematics of a selected MOSFET process

Cost and Price Analysis

- · Yield explanations and hypotheses
- For each of the 11 MOSFETs:
 - ✓ Front-end wafer cost
 - ✓ Wafer probe test and dicing costs
 - ✓ Die cost and price

Cost Comparison

• Comparisons include wafer and die Ampere costs for each voltage class

AUTHORS



Amine Allouche is part of System Plus Consulting's Power Electronics and Compound Semiconductors team. Amine holds a Master's degree focused on Micro and Nanotechnologies for integrated Systems.



Tom Herve has joined System Plus Consulting as a Microelectronic Laboratory Technician in order to strengthen the laboratory team. In 2020, Tom was graduated from the University of Blois where he obtained a Technical degree (DUT) in Physical Measurements. He previously worked on different subject among which precipitation of zinc oxide.

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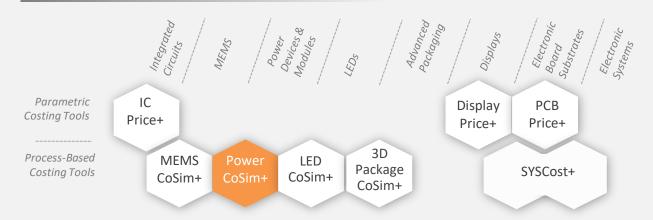
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COSTING TOOLS



Our analysis is performed with our costing tool Power CoSim+.

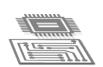
System Plus Consulting offers powerful costing tools to evaluate the production cost and selling price from single chip to complex structures.

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"Seller": Based in Villeurbanne (France, headquarters) Yole Développement provides

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1.1 The Contracting Parties undertake to observe the following general conditions when agreed by the Buyer and the Seller.

ANY ADDITIONAL, DIFFERENT, OR CONFLICTING TERMS AND CONDITIONS IN ANY OTHER DOCUMENTS ISSUED BY THE BUYER AT ANY TIME ARE HEREBY OBJECTED TO BY THE SELLER, SHALL BE WHOLLY INAPPLICABLE TO ANY SALE MADE HEREUNDER AND SHALL NOT BE BINDING IN ANY WAY ON THE SELLER.

1.2 This agreement becomes valid and enforceable between the Contracting Parties after clear and non-equivocal consent by any duly authorized person representing the Buyer. For

these purposes, the Buyer accepts these conditions of sales when signing the buyer. For these purposes, the Buyer accepts these conditions of sales when signing the purchase order which mentions "I hereby accept Yole Développement's Terms and Conditions of Sale". This results in acceptance by the Buyer.

1.3 Orders are deemed to be accepted only upon written acceptance and confirmation by the Seller, within [7 days] from the date of order, to be sent either by email or to the Buyer's address. In the absence of any confirmation in writing, orders shall be deemed to be accepted. have been accepted.

2. MAILING OF THE PRODUCTS

2.1 Products are sent by email to the Buyer:Within a few days from the order for Products already released and paid; or

• Within a reasonable time for Products ordered prior to their effective release. In this case, the Seller shall use its best endeavours to inform the Buyer of an indicative release date and the evolution of the work in progress.

2.2 The Seller shall by no means be responsible for any delay in respect of article 2.1 above.

and including in cases where a new event or access to new contradictory information would require for the analyst extra time to compute or compare the data in order to enable the Seller to the analysis extra time to compare of compare

with the conditions contained in article 3.

2.4. The mailing is operated through electronic means either by email via the sales department or automatically online via an email/password. If the Product's electronic delivery format is defective, the Seller undertakes to replace it at no charge to the Buyer provided that it is informed of the defective formatting within 90 days from the date of the original download or receipt of the Product.

2.15 The person receiving the Products on behalf of the Buyer shall immediately verify the quality of the Products and their conformity to the order. Any claim for apparent defects or for non-conformity shall be sent in writing to the Seller within 8 days of receipt of the Products. For this purpose, the Buyer agrees to produce sufficient evidence of such defects. 2.6 No return of Products shall be accepted without prior information to the Seller, even in case of delayed delivery. Any Product returned to the Seller without providing prior information to the Seller as required under article 2.5 shall remain at the Buyer's risk.

3. PRICE, INVOICING AND PAYMENT

3.1 Prices are given in the orders corresponding to each Product sold on a unit basis or corresponding to annual subscriptions. They are expressed to be inclusive of all taxes (except for France where VAT will be added). The prices are re-evaluated from time to time.

The effective price is deemed to be the one applicable at the time of the order.

3.2 Payments due by the Buyer shall be sent by cheque payable to Yole Développement, credit card or by electronic transfer to the following account:

HSBC, 1 place de la Bourse 69002 Lyon France Bank code: 30056

Branch code: 00170 Account n°: 0170 200 1565 87 BIC or SWIFT code: CCFRFRPP

IBAN: FR76 3005 6001 7001 7020 0156 587

IBAN: FR76 3005 6001 7001 7020 0156 587

To ensure the payments, the Seller reserves the right to request down payments from the Buyer. In this case, the need of down payments will be mentioned on the order.

3.4 Payment is due by the Buyer to the Seller within 30 days from invoice date, except in the case of a particular written agreement. If the Buyer fails to pay within this time and fails to contact the Seller, the latter shall be entitled to invoice interest in arrears based on the annual rate Refi of the «BCE» + 7 points, in accordance with article L. 441-6 of the French Commercial Code. Our publications (report, database, tool...) are delivered only after recention of the payment. reception of the payment.

3.5 In the event of termination of the contract, or of misconduct, during the contract, the Seller will have the right to invoice at the stage in progress, and to take legal action for damages

4. LIABILITIES

4.1 The Buyer or any other individual or legal person acting on its behalf, being a business user buying the Products for its business activities, shall be solely responsible for choosing the Products and for the use and interpretations he makes of the documents it purchases, of the results he obtains, and of the advice and acts it deduces thereof.

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the Products or arising from a material breach of this agreement **4.3** In no event shall the Seller be liable for:

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4.8 The Seller does not make any warranties, express or implied, including, without limitation, those of sale ability and fitness for a particular purpose, with respect to the Products. Although the Seller shall take reasonable steps to screen Products for infection of viruses, worms, Trojan horses or other codes containing contaminating or destructive properties before making the Products available, the Seller cannot guarantee that any Product will be free from infection.

5. FORCE MAJEURE

The Seller shall not be liable for any delay in performance directly or indirectly caused by or resulting from acts of nature, fire, flood, accident, riot, war, government intervention, embargoes, strikes, labour difficulties, equipment failure, late deliveries by suppliers or other difficulties which are beyond the control, and not the fault of the Seller.

6. PROTECTION OF THE SELLER'S IPR

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6.2 The Buyer agreed not to disclose, copy, reproduce, redistribute, resell or publish the Product, or any part of it to any other party other than employees of its company (only in the country of the primary user). The Buyer shall have the right to use the Products solely for its own internal information purposes. In particular, the Buyer shall therefore not use the Product for purposes such as:

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oispiay;

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6.7 As a matter of fact the investor of a company, external consultants, the joint venture

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7. TERMINATION

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Any notices under these Terms and Conditions shall be given in writing. They shall effective upon receipt by the other Party.

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9.2 French law shall govern the relation between the Buyer and the Seller, in accordance with these Terms and Conditions.

